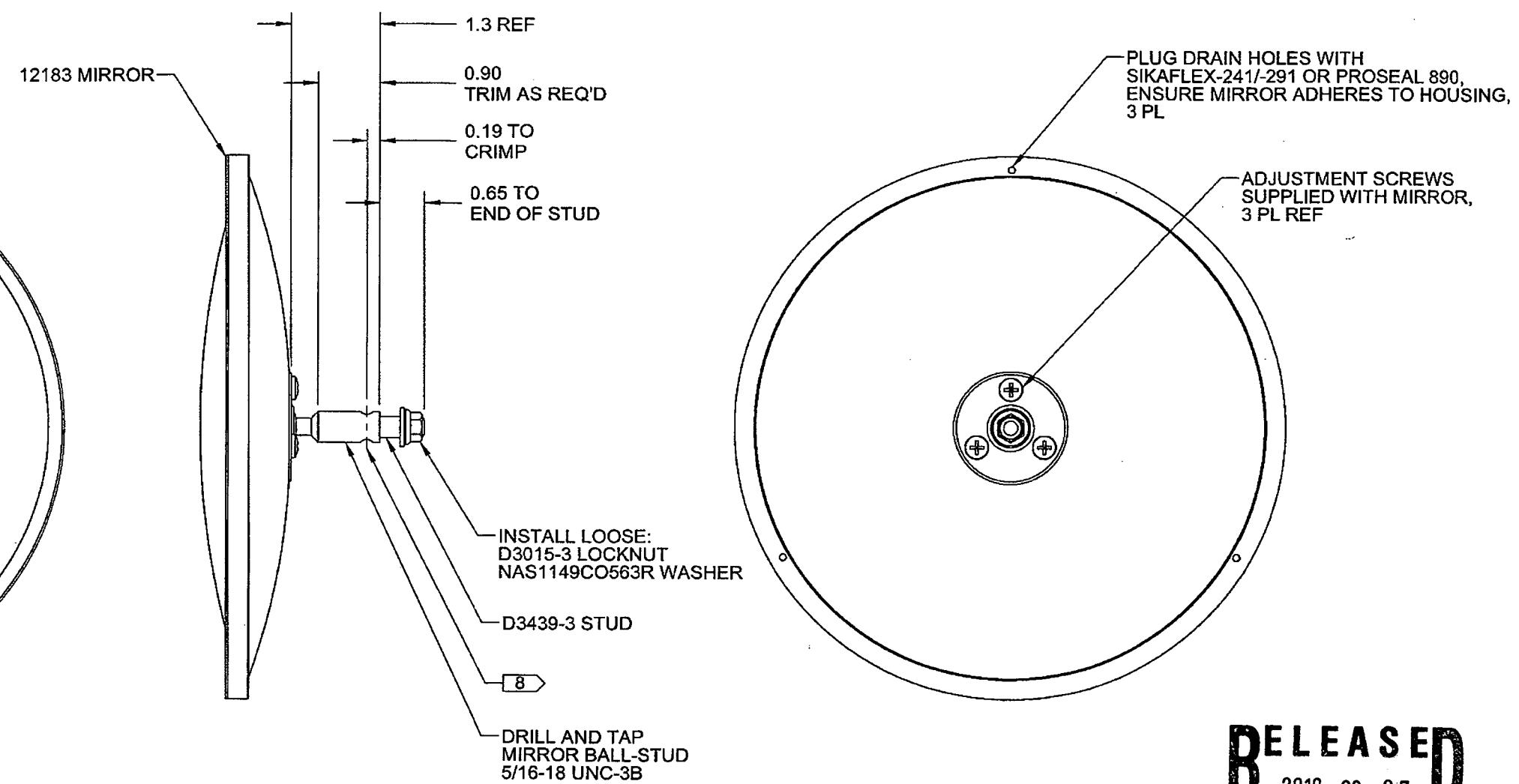


8 7 6 5 4 3 2 1

ITEM	QTY -101	P/N	DESCRIPTION
1	X	D3439-101	MIRROR ASSEMBLY, 8"
2	1	12183	MIRROR 8" (GROTE)
3	1	D3015-3	LOCKNUT
4	1	D3439-3	STUD
5	1	NAS1149CO563R	WASHER (OR AN960JD516)



D3439-101 MIRROR ASSEMBLY

NOTES:

- 1) MATERIAL: MIRROR= 8" ROUND CONVEX MIRROR W/ STAINLESS STEEL CASE
CENTER-MOUNT BALL-STUD W/ 1/4-20 X 1" DEEP FEMALE THREAD
GROTE INDUSTRIES, 2600 LANIER DRIVE, MADISON, INDIANA 47250
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3439-101" USING REMOVEABLE TAG
- 7) WEIGHT: 1.18 lbs
- 8) TO INSTALL D3439-3 STUD:
 - APPLY LOCTITE 262 TO THREADS BEING INSTALLED INTO MIRROR BALL-STUD
 - THREAD D3439-3 STUD INTO MIRROR BALL-STUD
 - CRIMP MIRROR BALL-STUD ON OPPOSING SIDES, 0.19 FROM END AS ILLUSTRATED USING TOOL DT8317
 - CRIMP TO DEPTH OF 0.015-0.030 USING R0.125

B	REDRAW, ADD -3 (WAS PURCHASED/TRIMMED BOLT), RMV LPS	CP	10.07.20
A	NEW ISSUE	CP	05.05.27
REV.	DESCRIPTION		
DESIGN	GP		
DRAWN	GP		
CHECKED	JM		
MFG. APPR.	JAD		
APPROVED	JAD		
DE APPR.	JAD		
DATE	10.07.20		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			REV. B
DRAWING NO. D3439			SHEET 1 OF 2
TITLE MIRROR ASSEMBLY			SCALE NTS
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RELEASED
2010-09-07
JAD

D

D

C

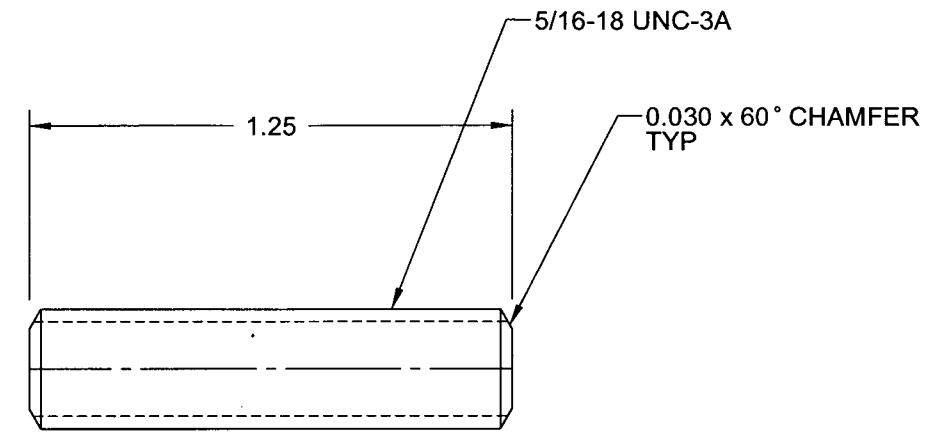
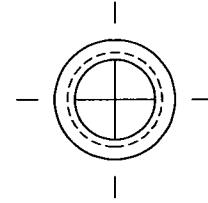
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B

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A

A



D3439-3 STUD

RELEASED
2010-09-07
NP

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.03 lbs

DESIGN	<i>RP</i>	DART AEROSPACE LTD
DRAWN	<i>RP</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>RP</i>	DRAWING NO.
MFG. APPR.	<i>RP</i>	REV. B
APPROVED	<i>RP</i>	D3439
DE APPR.	<i>RP</i>	SHEET 2 OF 2
DATE	10.07.20	TITLE
		SCALE
		MIRROR ASSEMBLY
		NTS
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